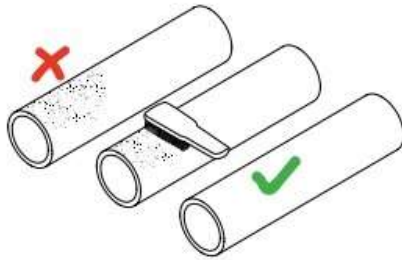
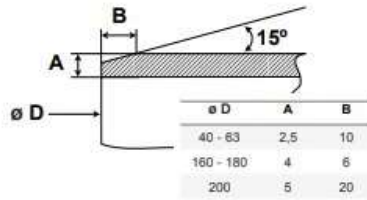


PIPE PREPARATION

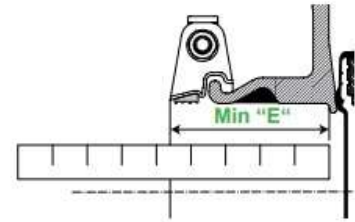


1. Clean the pipe

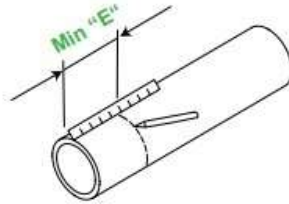
DN	Min. "E" mm
DN 50	86
DN 65	94
DN 80	97
DN 100	102
DN 125	108
DN 150	125
DN 200	138



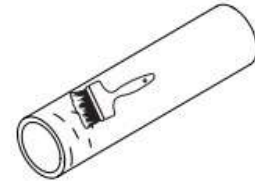
2. Chamfer the pipe



3. See tube insertion depth (E) in product

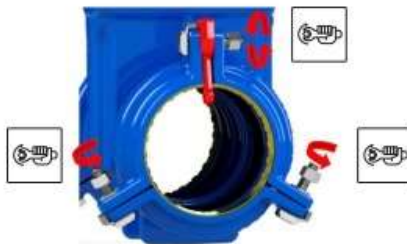


4. Mark the insertion depth (E) in the tube



5. Lubricate the lip seal ring and pipe. **Don't use oil**

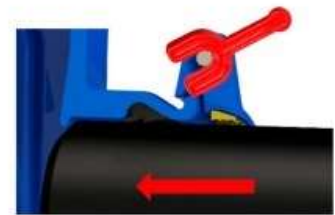
ASSEMBLY INSTRUCTIONS



1. Loose the screws



2. Raise the stop tab



3. Insert the pipe until the stop



4. Removing the stop tab



5. Tight the locking system

	Bolt		Torque
50 / 63	M10	17 mm	30 - 40 Nm
65 / 75			
80 / 90			
100 / 110			
125 / 125			
150 / 160	M12	19 mm	50 - 70 Nm
200 / 200			

DISMANTLING INSTRUCTIONS



1. Loose the screws



2. Remove the pipe